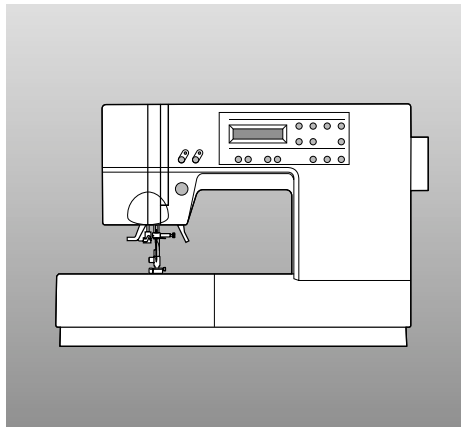
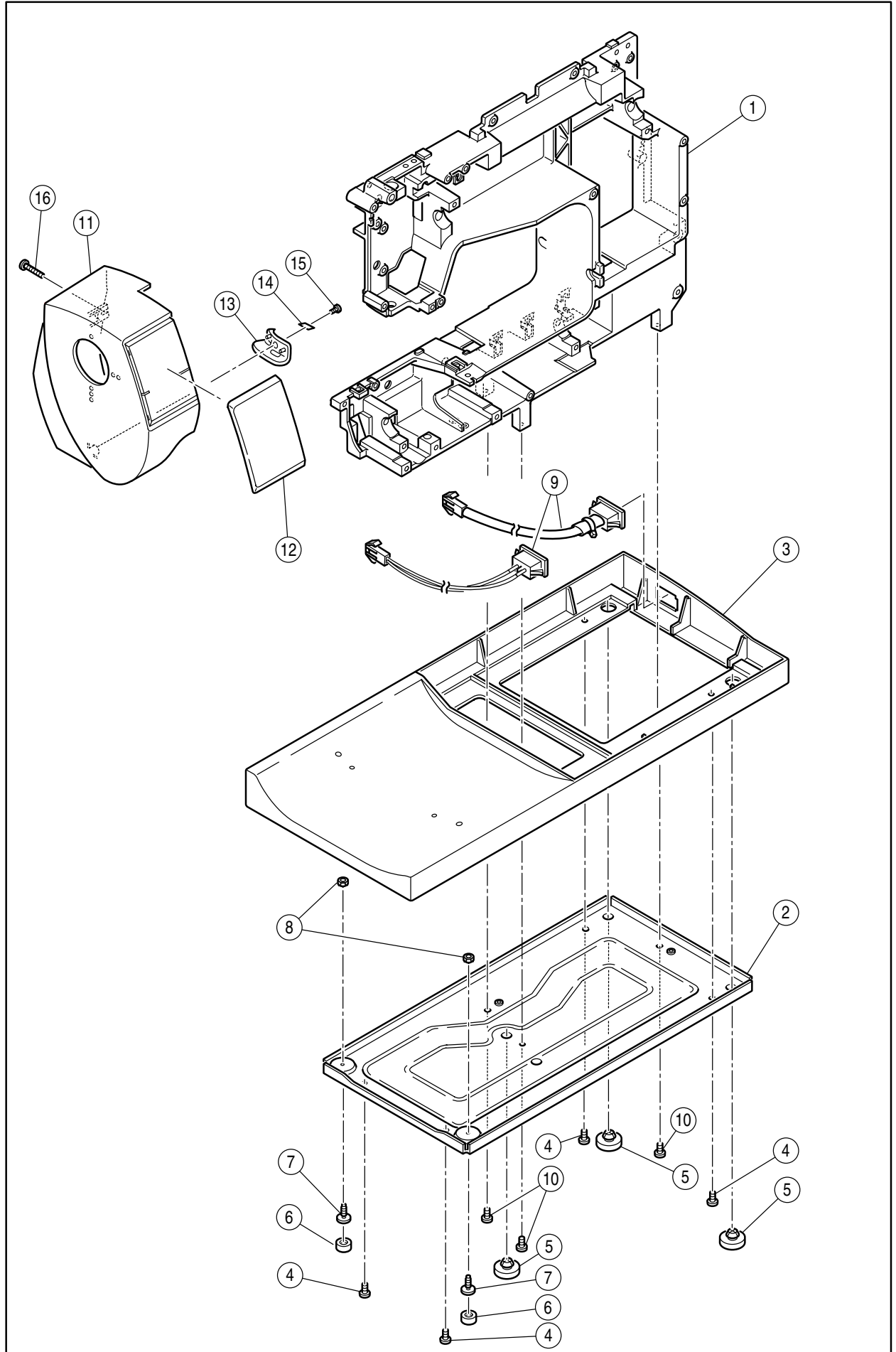


SPARE PARTS LIST

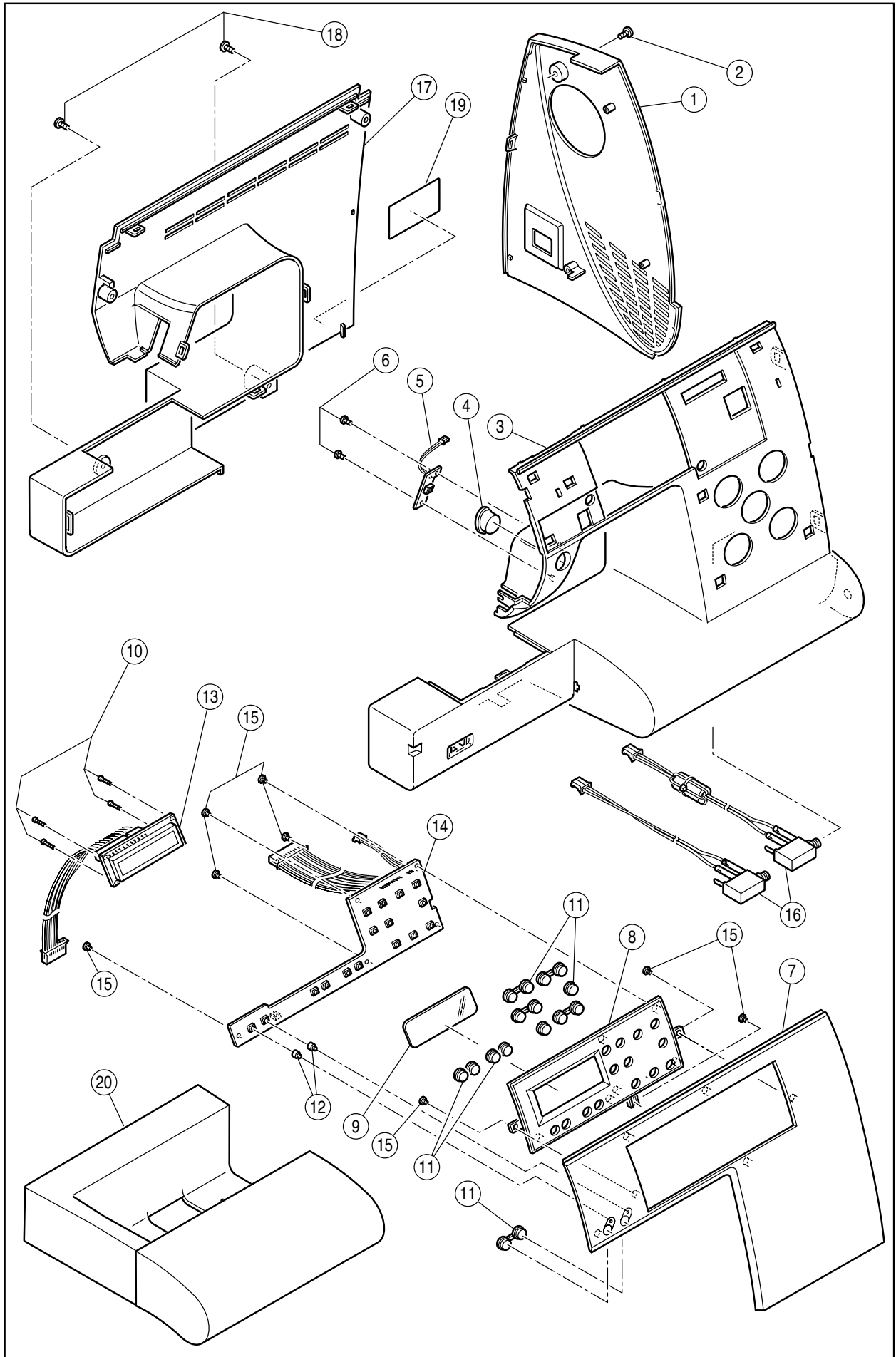
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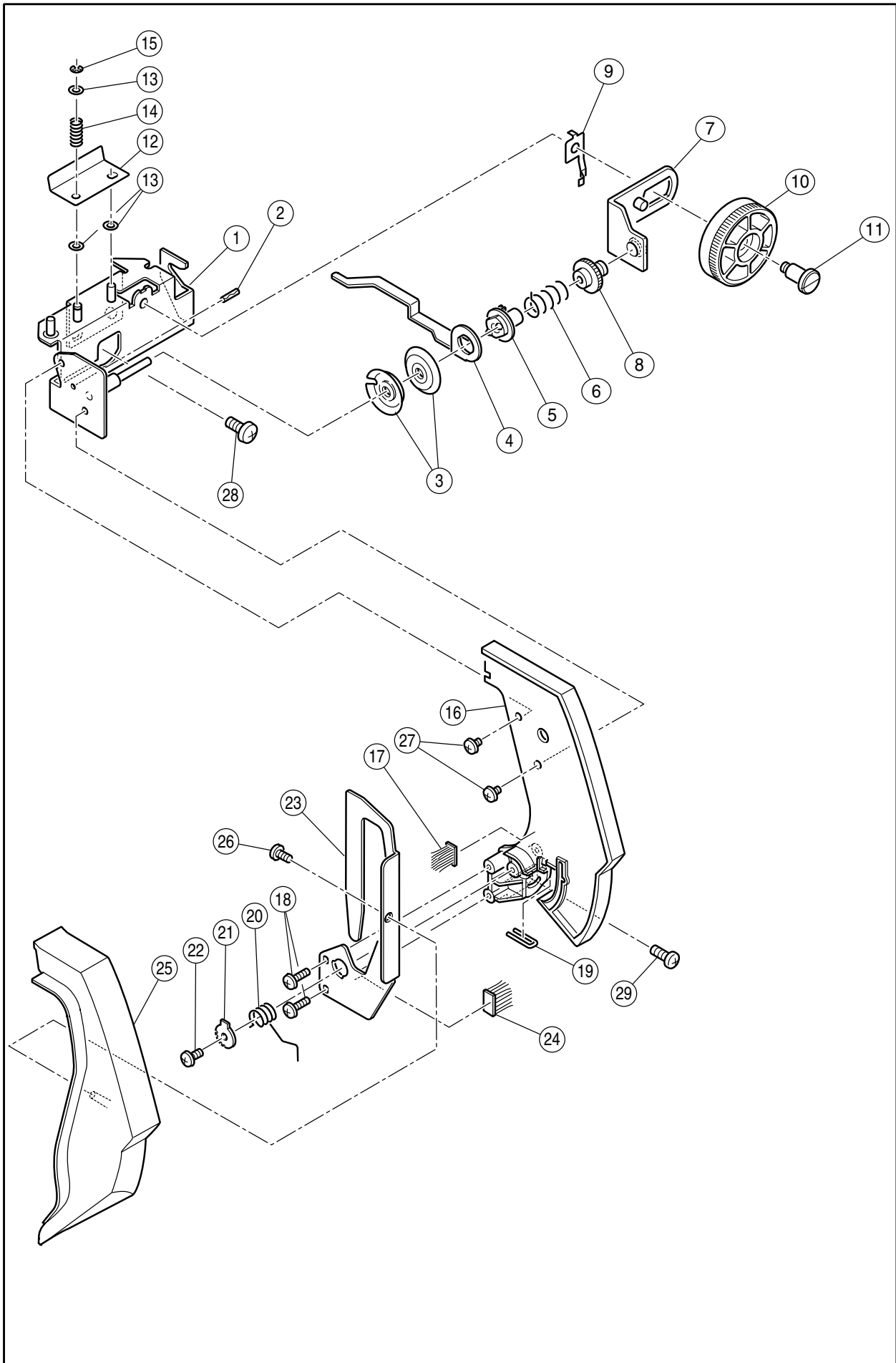
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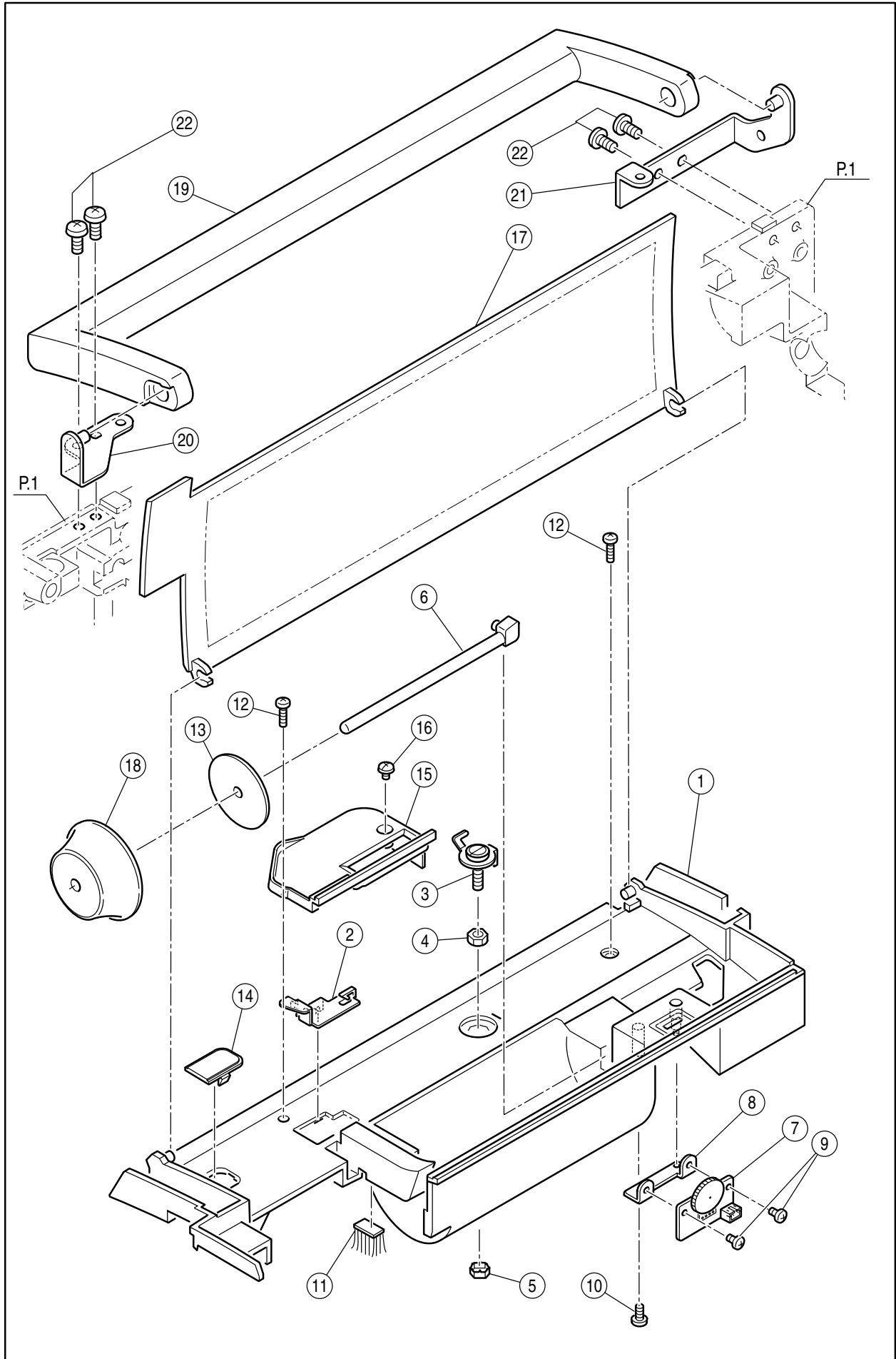
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No.	Part No.	Part Name
1	HP32730	Head
#	HP33009	Base Assy. (2-9)
	HP33009-2	Base Assy. (2-9)(USA)
2	HP33010	Base
3	HP33011	Base Cover
4	HP61041	Set Screw
5	HP32755	Rubber Foot (A)
6	HP32756	Rubber Foot (B)
7	HP32757	Rubber Foot Adjusting Screw
8	HP91648	Adjustable Lock Nut
9	HP33089	Terminal Box Assy.
	HP33083	Terminal Box Assy.(USA)
10	HP31293	Set Screw
#	HP33015-B	Face Plate Assy (Incl.11-15)
11	HP33016	Face Plate
12	HP33017-B	Face Plate Panel
13	HP31966	Thread Cutter Base
14	HP31967	Thread Cutter
15	HP31244	Set Screw
16	HP31831	Set Screw



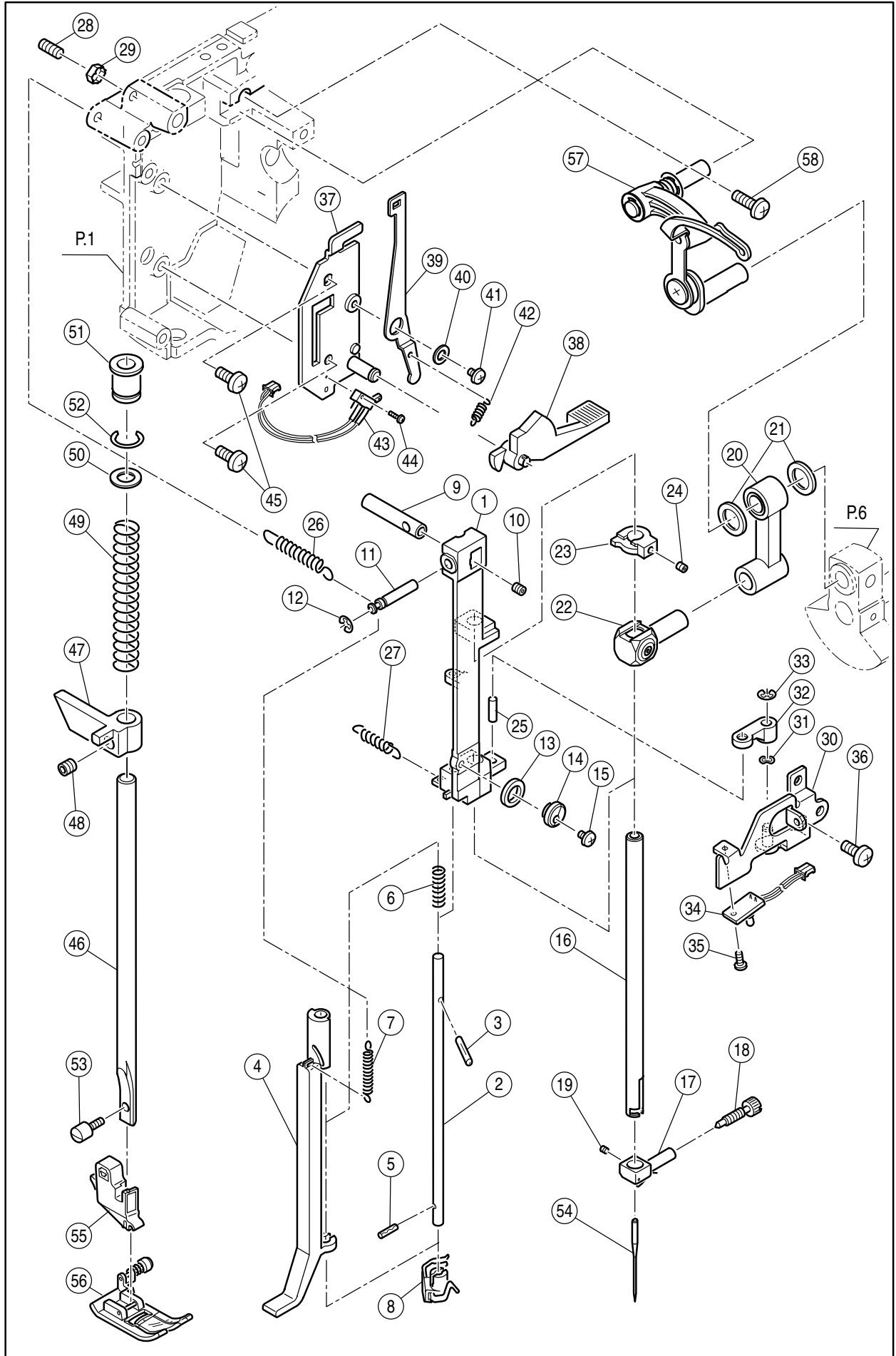
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No.	Part No.	Part Name
1	HP33006	Side Enclosure
2	HP90810	Set Screw
#	HP33038	Front Enclosure Assy. (Incl.3-16)
	HP33038-2	Front Enclosure Assy. (Incl.3-16)(USA)
3	HP33001	Front Enclosure
4	HP33025-B	Reverse Button
5	HP33084	Reverse Switch Board Assy.
6	HP31244	Set Screw
#	HP33028	Front Panel Assy. (Incl. 7—15)
7	HP33002-3-B	Front Panel
8	HP33029	Control Panel
9	HP33033	LCD Cover
10	HP31833	Set Screw
11	HP33024-B	Control Button
12	HP33068	LED Cover
13	HP33079	LCD Assy.
14	HP33107	DIS Board Assy.
15	HP61043	Set Screw
16	HP33115	Controller Jack Assy.
	HP31800	Controller Jack Assy. (USA)
17	HP33005	Rear Enclosure
18	HP90810	Set Screw
19	HP33034-3	Electrical Rating Label
	HP33141-3	Electrical Rating Label (Australia)
	HP33110-3	Electrical Rating Label (USA)
20	HP33012	Extension Table Assy.



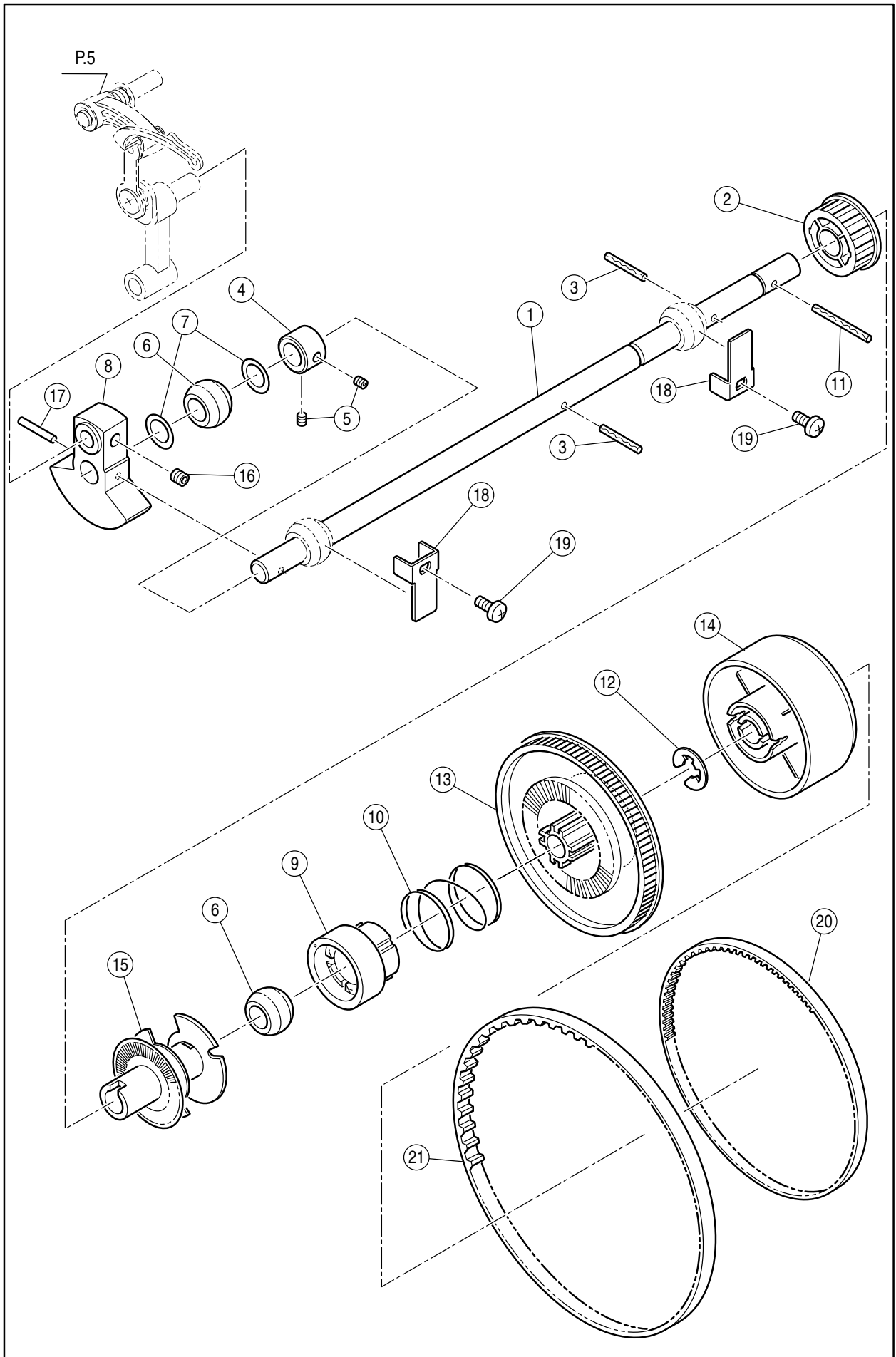
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No.	Part No.	Part Name
#	HP33040-2	Thread Tension Unit (Incl.1-27)
#	HP33041	Thread Tension Assy. (Incl. 1-15)
1	HP33042	Thread Tension Base
2	HP30261-1	Spring Pin
3	HP30928	Thread Tension Disc
4	HP32775	Thread Tension Releasing Plate
5	HP30154	Tension Collar
6	HP33160	Thread Tension Spring
7	HP33043	Thread Tension Plate
8	HP32777	Tension Regulating Screw
9	HP32778-2	Thread Tension Dial Spring
10	HP33044	Thread Tension Dial
11	HP32780	Thread Tension Dial Shaft
12	HP32787	Pre-Tension Plate
13	HP32944	Polyslider
14	HP32788	Pre-Tension Spring
15	HP60018	Snap Ring
16	HP33020	Thread Guide Cover
17	HP32999	Brush
18	HP30271-B	Set Screw
19	HP32781	Thread Guide
20	HP32782	Thread Check Spring
21	HP32783	Check Spring Adjust Plate
22	HP31244	Set Screw
23	HP32784	Take Up Lever Guide Bracket
24	HP33163	Brush
25	HP33021	Take Up Lever Cover
26	HP31244	Set Screw
27	HP12786	Set Screw
28	HP31293	Set Screw
29	HP02904	Set Screw



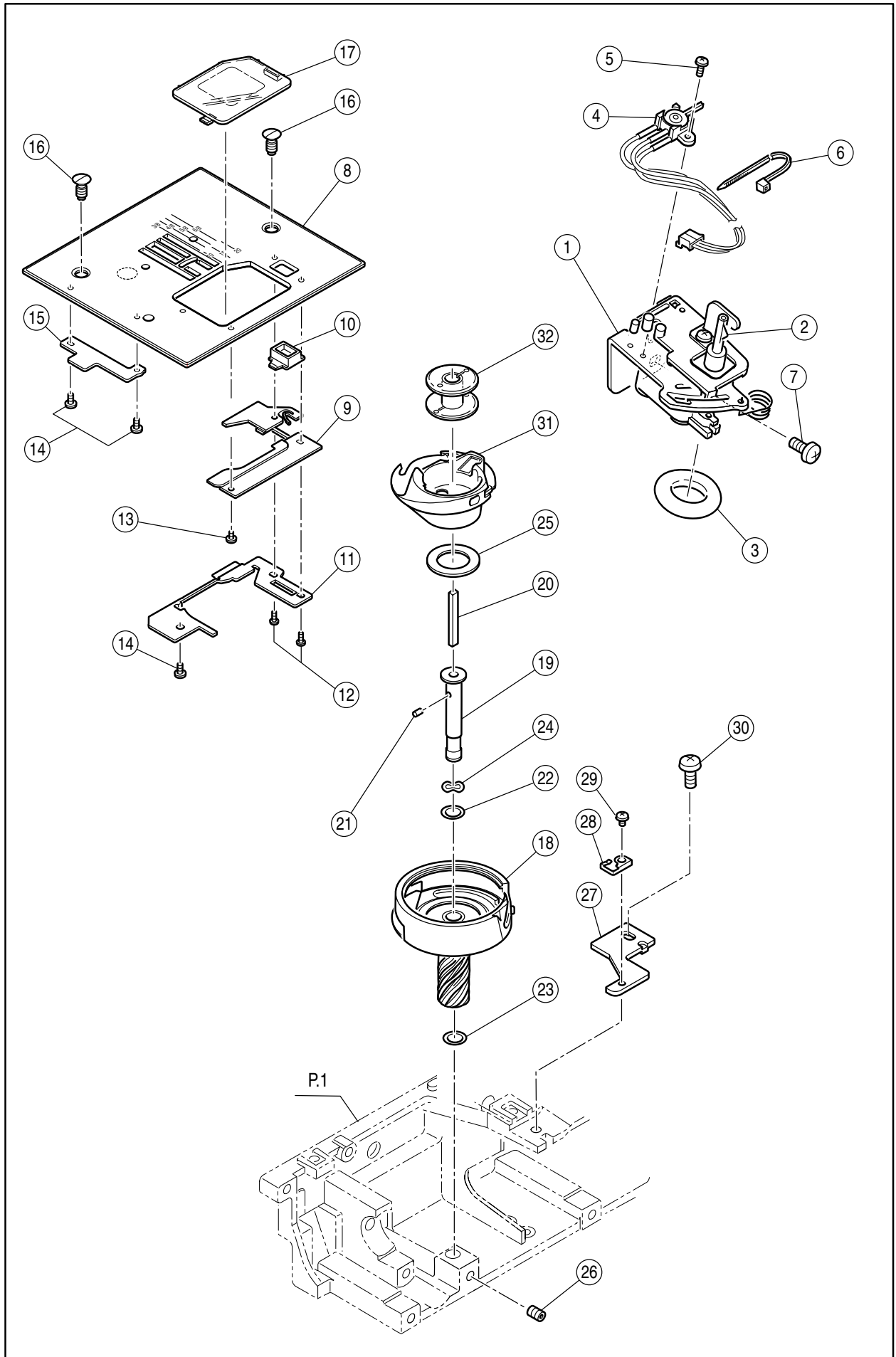
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No.	Part No.	Part Name
#	HP33007	Unit Cover Assy. (Incl. 1—11)
1	HP33008	Unit Cover
2	HP33055	Thread Guide
3	HP33052	Bobbin Winder Thread Guide
4	HP02654	Nut
5	HP91648	Adjustable Lock Nut
6	HP32737	Spool Stand
7	HP33086	Contrast Control Board
8	HP31206	Contrast Control Board Bracket
9	HP02802	Set Screw
10	HP31244	Set Screw
11	HP32999	Brush
12	HP11984-B	Set Screw
13	HP31007	Felt Washer
14	HP33067	Hinge Cover
15	HP33022	Thread Tension Cover
16	HP31584	Set Screw
17	HP33018-3	Flap
18	HP30074	Thread Cap
19	HP33019	Handle
20	HP33030	Handle Hinge (Left)
21	HP33031	Handle Hinge (Right)
22	HP31293	Set Screw



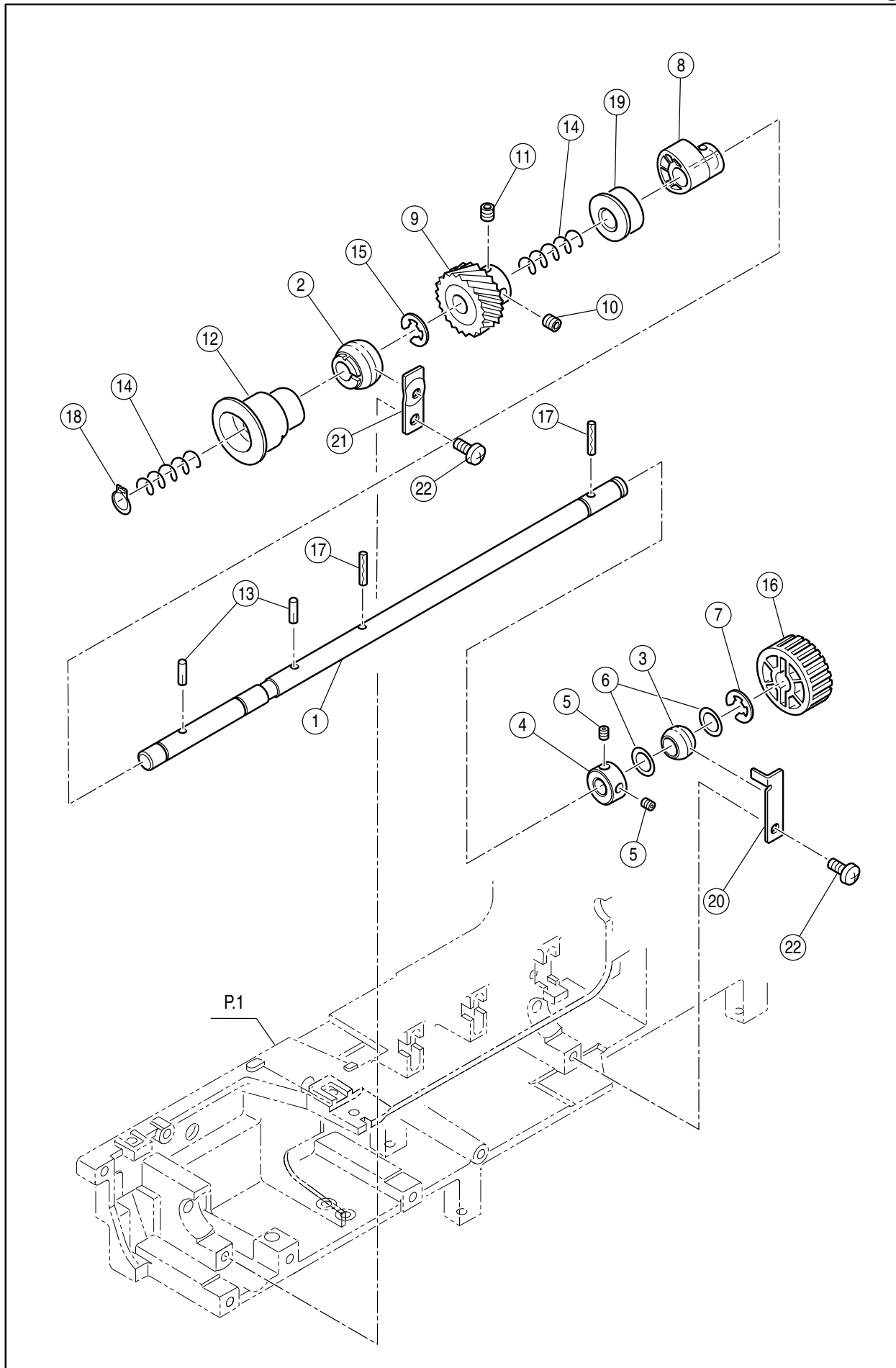
Ref.	No.	Part No.	Part Name
#	HP32789		Needle Bar Guide Assy. (Incl. 1-24)
1	HP32790		Needle Bar Guide
2	HP32791		Threader Bar
3	HP32995		Pin
4	HP32792		Threader Holder
5	HP30261-1		Spring Pin
6	HP13074		Threader Bar Spring
7	HP32799		Threader Holder Spring
8	HP32557		Threader Hook Assy.
9	HP32793		Needle Bar Guide Fulcrum Shaft (A)
10	HP30388		Set Screw
11	HP32794		Needle Bar Guide Fulcrum Shaft (B)
12	HP07221		Snap Ring
13	HP32795		Z Cam Follower
14	HP32796		Needle Position Adjusting Collar
15	HP11167		Set Screw
#	HP32798		Needle Bar Assy.(Incl. 16-18)
16	HP32797		Needle Bar
17	HP32098-2		Needle Clamp Assy.
18	HP32100		Needle Clamp Screw
19	HP32430		Set Screw
20	HP32932		Needle Bar Clank Rod Assy.
21	HP32997		Washer
22	HP90800		Needle Bar Clamp Assy.
23	HP32741		Threader Bar Stopper
24	HP02894		Set Screw
25	HP32964		Z Link Shaft
26	HP32800		Spring for Needle Bar Guide Assy.
27	HP32801		Z Guide Spring
28	HP32742		Set Screw
29	HP91648		Adjustable Lock Nut
#	HP32802		Z Link Bracket Unit (Incl.30—35)
30	HP32803		Z Link Bracket Assy.
31	HP31838		Wave Washer
32	HP32804		Z Link
33	HP07221		Snap Ring
34	HP32959		LED Board Assy.
35	HP31669		Set Screw
36	HP31293		Set Screw
#	HP32805		Presser Foot Lifter Bracket Unit (Incl.37-44)
37	HP32806		Presser Foot Lifter Bracket Assy.
38	HP32807		Presser Foot Lifter
39	HP32808		Tension Release Connecting Plate
40	HP12453		Washer
41	HP11697		Set Screw
42	HP32998		Spring
43	HP32953		Presser Foot Switch Assy.
44	HP32962		Set Screw
45	HP31293		Set Screw
#	HP32809		Presser Bar Assy. (Incl. 46-48)
46	HP32810		Presser Bar
47	HP32811		Presser Bar Guide Bracket
48	HP30805		Set Screw
49	HP33036		Presser Bar Spring
50	HP07781		Washer
51	HP32813		Presser Bar Bush
52	HP32965		Snap Ring
53	HP13064		Presser Foot Thumb Screw
54	HP33108		Needle
55	HP32968		Presser Foot Holder
56	HP32969		Zigzag Foot
57	HP32814		Thread Take-Up Lever Assy.
58	HP12785		Set Screw



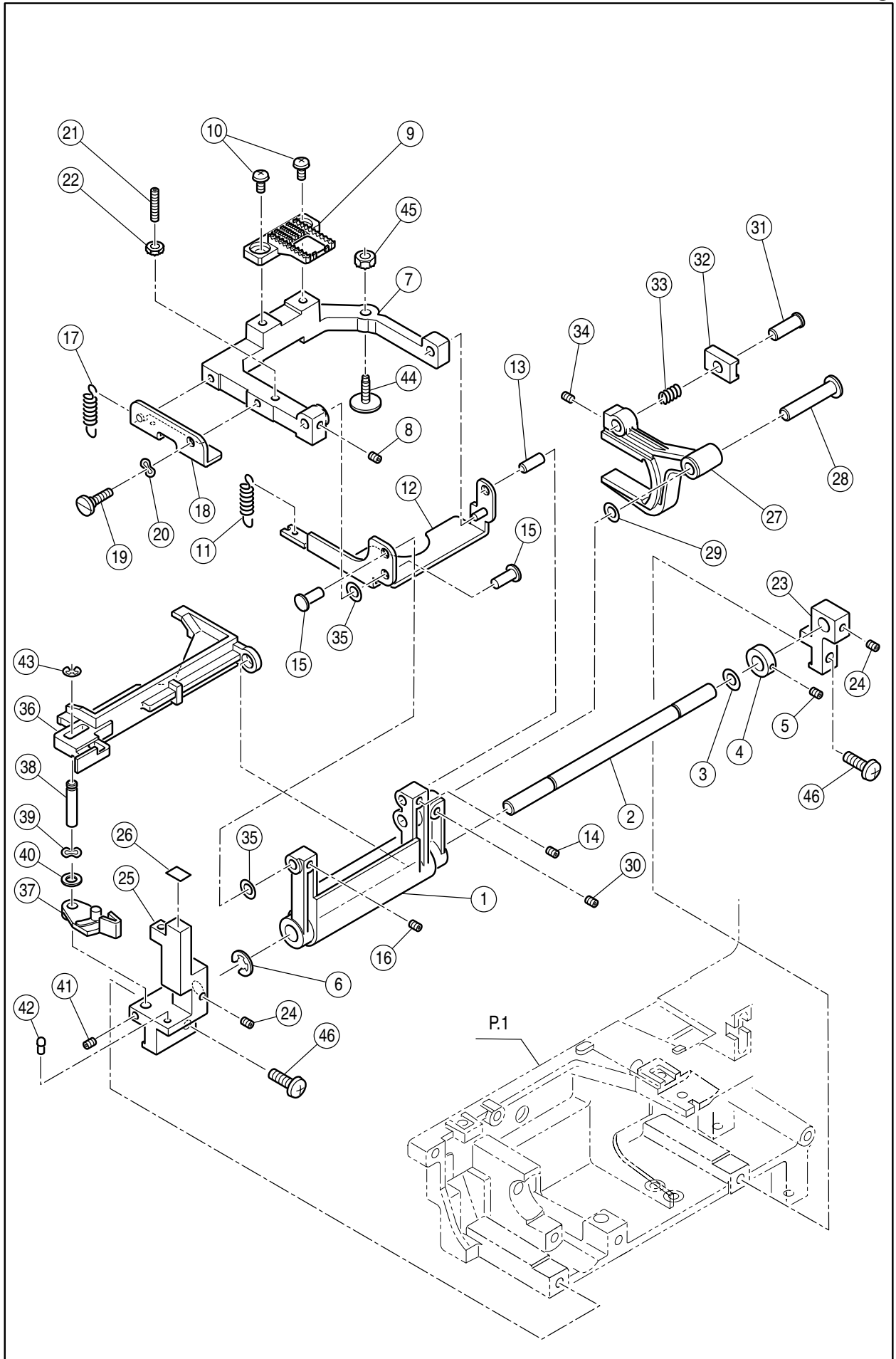
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No.	Part No.	Part Name
#	HP32823	Upper Shaft Assy. (Incl. 1-17)
1	HP32824	Upper Shaft
2	HP32825	Upper Shaft Timing Pulley
3	HP32993	Spring Pin
4	HP32827	Upper Shaft Collar
5	HP12544	Set Screw
6	HP30084	Upper Shaft Ball Bushing
7	HP12005	Polyslider
8	HP32828	Balance Weight
9	HP32829	Clutch Change Collar
10	HP32830	Clutch Change Spring
11	HP11768-2	Spring Pin
12	HP30045	Snap Ring
13	HP32832	Belt Wheel
14	HP32833	Hand Wheel
15	HP32834	STS Slit
16	HP30805	Set Screw
17	HP01474	Roll Pin
18	HP32835	Upper Shaft Ball Busing Plate
19	HP31293	Set Screw
20	HP30090	Timing Belt (Motor)
21	HP32941	Timing Belt (Upper Shaft)



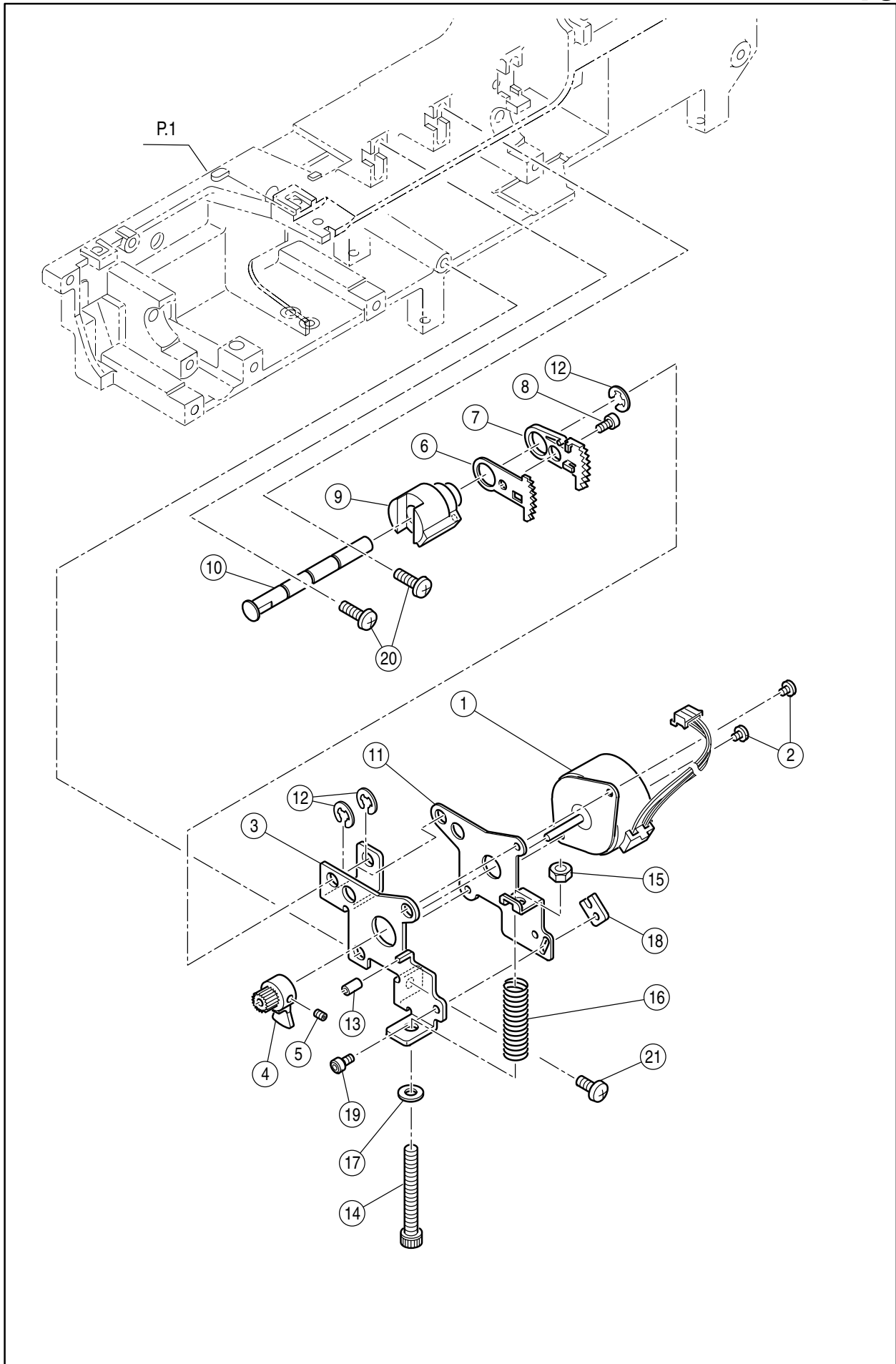
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No.	Part No.	Part Name
1	HP33048	Bobbin Winder Assy. (Incl. 2-6)
2	HP07414-T	Bobbin Winder Shaft Spring
3	HP01352	Rubber Ring
4	HP32842	Bobbin Winder Switch Assy.
5	HP31866	Set Screw
6	HP11380	Cord Band
7	HP31293	Set Screw
#	HP32843	Needle Plate Assy. (Incl. 8-15)
8	HP32844	Needle Plate
9	HP32846	Bobbin Cover Plate Holder
10	HP31734	Slide Lever
11	HP32847	Slide Lever Holding Plate
12	HP31843	Set Screw
13	HP30200	Set Screw
14	HP32534	Set Screw
15	HP32888	Needle Plate Hook
16	HP32743	Set Screw
17	HP32845	Bobbin Cover Plate
#	HP32744	Hook Race Unit (Incl. 18-24)
18	HP30113-1	Hook Race Assy.
19	HP32848	Hook Race Shaft
20	HP30135	Oil Wick (1)
21	HP30136	Oil Wick (2)
22	HP10995	Polyslider
23	HP10995-3	Polyslider
24	HP32454	Wave Washer
25	HP30118	Magnet
26	HP90932	Set Screw
#	HP32849	Bobbin Holder Stopper Assy. (Incl.27-29)
27	HP32850	Bobbin Holder Stopper Bracket
28	HP32851	Bobbin Holder Stopper Spring
29	HP32227	Set Screw
30	HP02812	Set Screw
31	HP30457	Bobbin Holder Assy.
32	HP30222	Bobbin



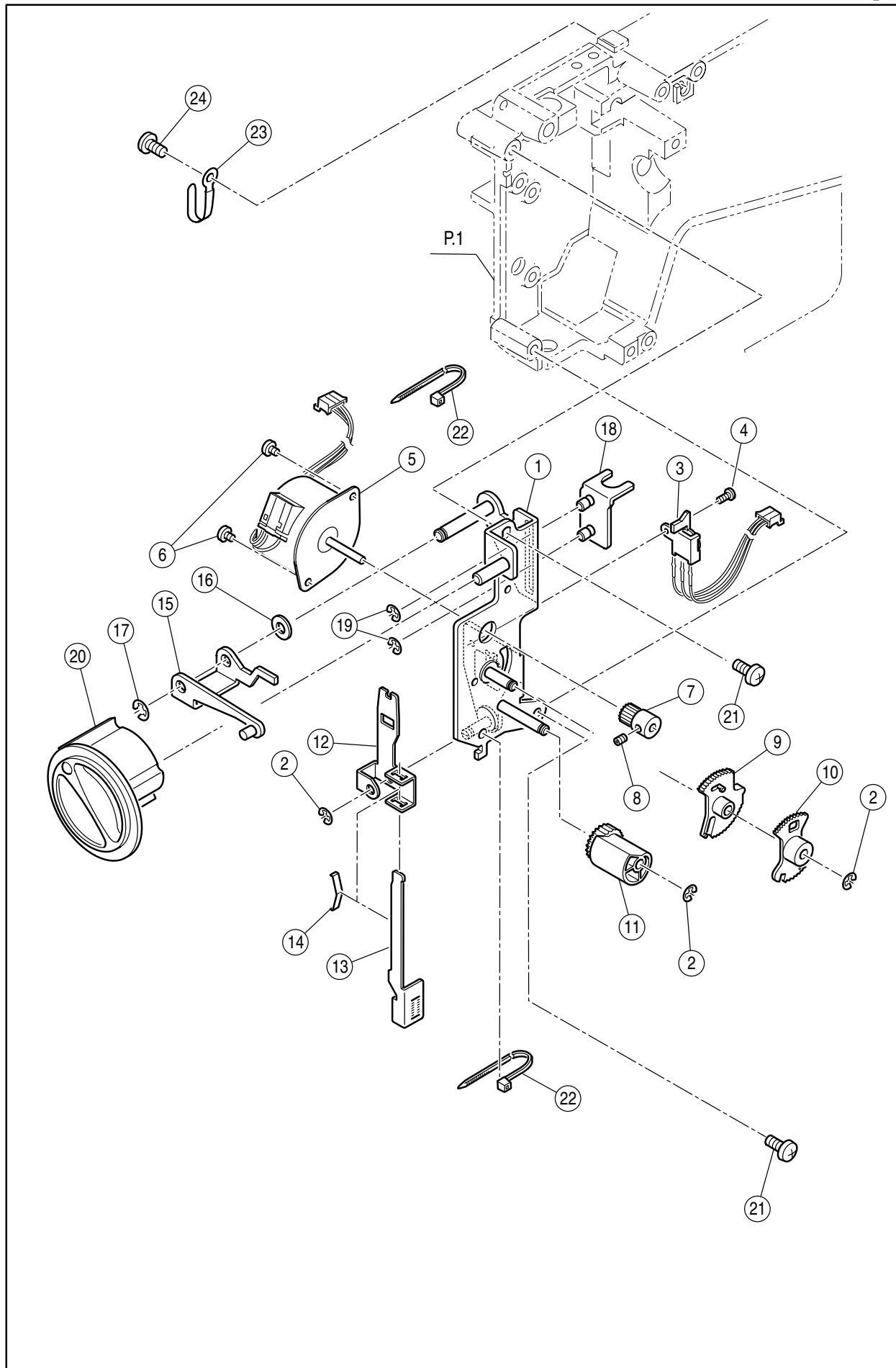
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No.	Part No.	Part Name
#	HP33063	Lower Shaft Assy. (Incl. 1-19)
1	HP33064	Lower Shaft
2	HP32854	Lower Shaft Ball Bushing
3	HP30177	Ball Bush
4	HP30178	Collar
5	HP12544	Set Screw
6	HP60254	Polyslider
7	HP60204	Snap Ring
8	HP32855	Feed Cam
9	HP30182	Lower Shaft Gear
10	HP30805	Set Screw
11	HP60466	Set Screw
12	HP32857	Feed Rocking Cam
13	HP32994	Pin
14	HP33066	Spring
15	HP60204	Snap Ring
16	HP32860	Lower Shaft Timing Pulley
17	HP32861	Spring Pin
18	HP33082	Snap Ring
19	HP33065	Feed Rocking Cam (Right)
20	HP32408	Ball Bushing Holder
21	HP32862	Ball Bushing Holder (Left)
22	HP31293	Set Screw



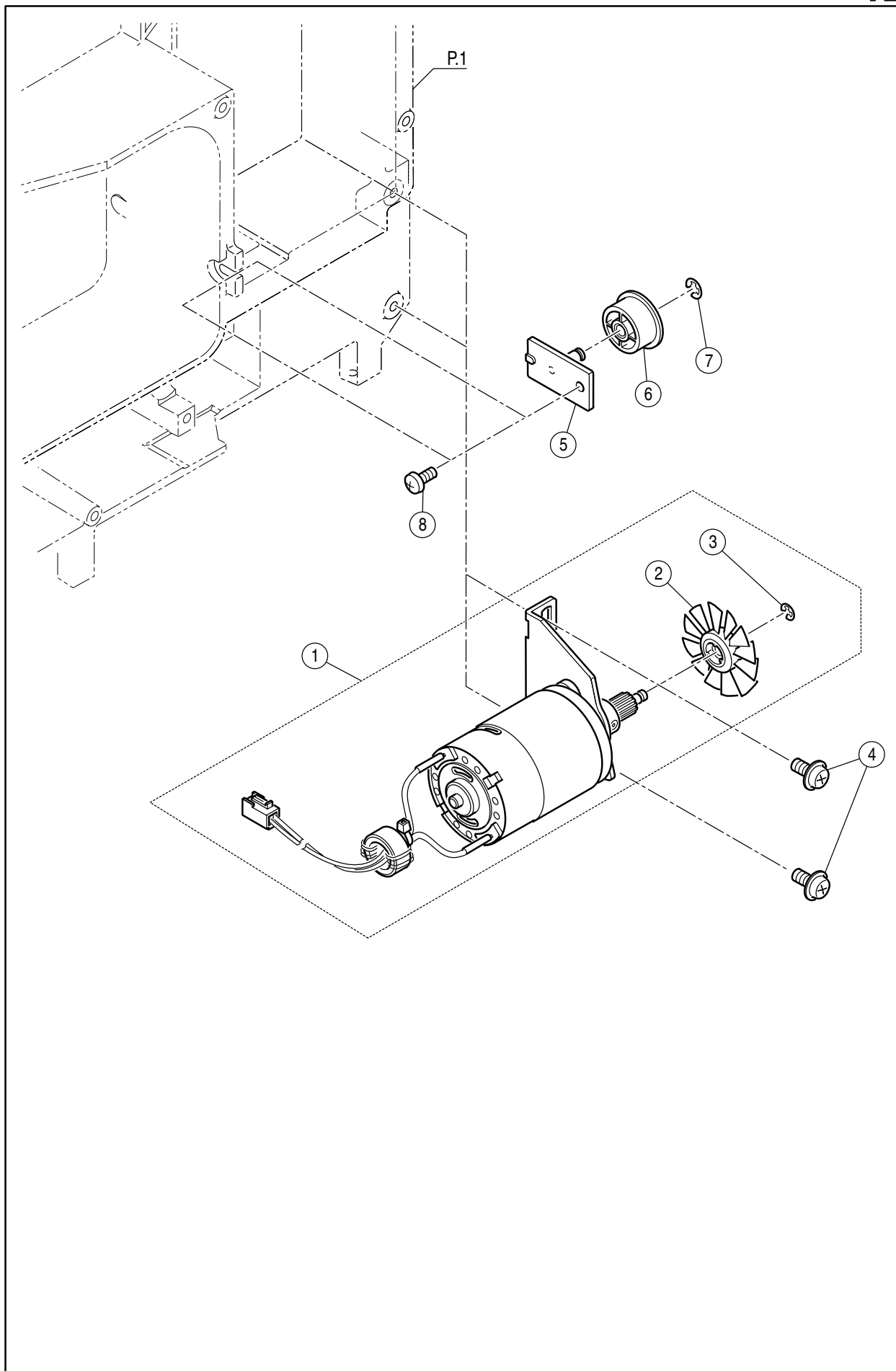
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#	HP33134	Feed Shaft Assy. (Incl. 1-45)
1	HP32864	Feed Shaft Guide
2	HP32865	Feed Shaft
3	HP10995-2	Polyslider
4	HP33168	Collar
5	HP30842	Set Screw
6	HP07492	Snap Ring
7	HP32866-2	Feed Base
8	HP30842	Set Screw
9	HP32868	Feed Dog
10	HP02868	Set Screw
11	HP32869	Feed Correction Cam Follower Spring
12	HP32870	Feed Correction Cam Follower Assy.
13	HP32871	Feed Correction Cam Follower Fulcrum Pin (R)
14	HP30842	Set Screw
15	HP32872	Feed Correction Cam Follower Fulcrum Pin (L)
16	HP30842	Set Screw
17	HP32873	Feed Rocking Cam Follower Spring
18	HP32874	Feed Rocking Cam Follower
19	HP32875	Cam Follower Hinge Screw
20	HP12487	Wave Washer
21	HP32876	Set Screw
22	HP31028	Adjustable Lock Nut
23	HP32877	Feed Shaft Follower (R)
24	HP30842	Set Screw
25	HP32878-2	Feed Shaft Follower (L)
26	HP32879	Rubber Seat
27	HP32880	Forked Cam Follower
28	HP30170	Forked Cam Follower Pin
29	HP33127	Polyslider
30	HP30842	Set Screw
31	HP32881	Slide Block Shaft
32	HP32882	Feed Slide Block
33	HP32883	Feed Slide Block Spring
34	HP30842	Set Screw
35	HP30591	Polyslider
36	HP33061	Drop Feed Arm
37	HP33062	Drop Feed Lever
38	HP32885	Drop Feed Fulcrum Shaft
39	HP12487	Wave Washer
40	HP03438	Washer
41	HP30842	Set Screw
42	HP32886	Position Set Up Pin
43	HP07221	Snap Ring
44	HP33060	Feed Rocking Cam Follower (R)
45	HP91648	Adjustable Lock Nut
46	HP12785	Set Screw



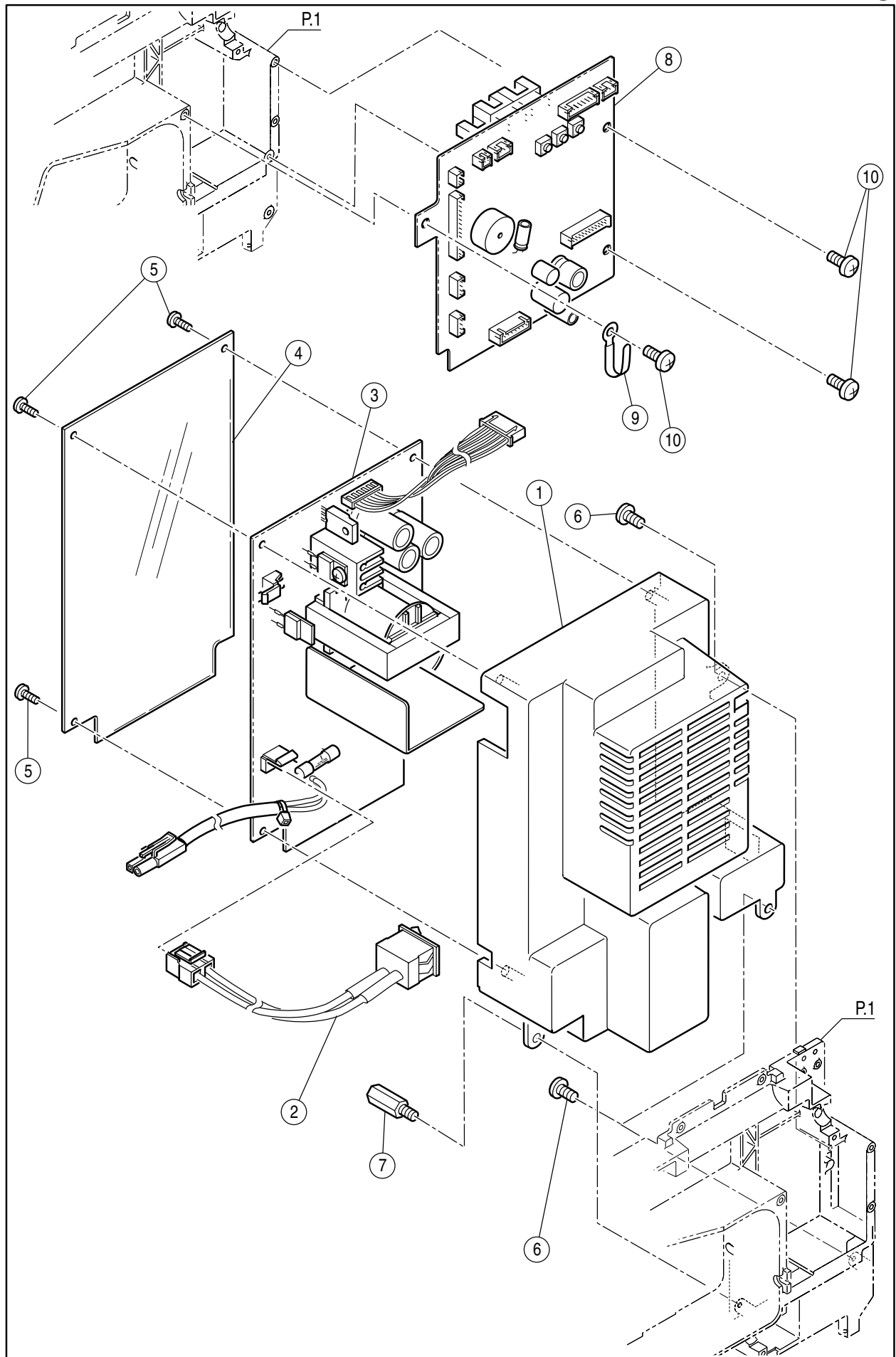
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No.	Part No.	Part Name
#	HP32893	F Pulse Motor Assy. (Incl. 1-19)
1	HP32894	F Pulse Motor
2	HP12786	Set Screw
3	HP32895	F Pulse Motor Bracket
4	HP32896	F Pulse Motor Gear
5	HP30842	Set Screw
6	HP32897	Feed Regulator Gear (A)
7	HP32898	Feed Regulator Gear (B)
8	HP60800	Set Screw
9	HP32899	Feed Regulator
10	HP32900	Feed Regulator Shaft
11	HP32901	Adjusting Plate
12	HP07492	Snap Ring
13	HP32867	Rubber Cushion
14	HP32902	Adjusting Screw
15	HP12436	Nut
16	HP32903	Adjusting Spring
17	HP06277-1	Washer
18	HP32904	Nut
19	HP60800	Set Screw
20	HP12785	Set Screw
21	HP31293	Set Screw



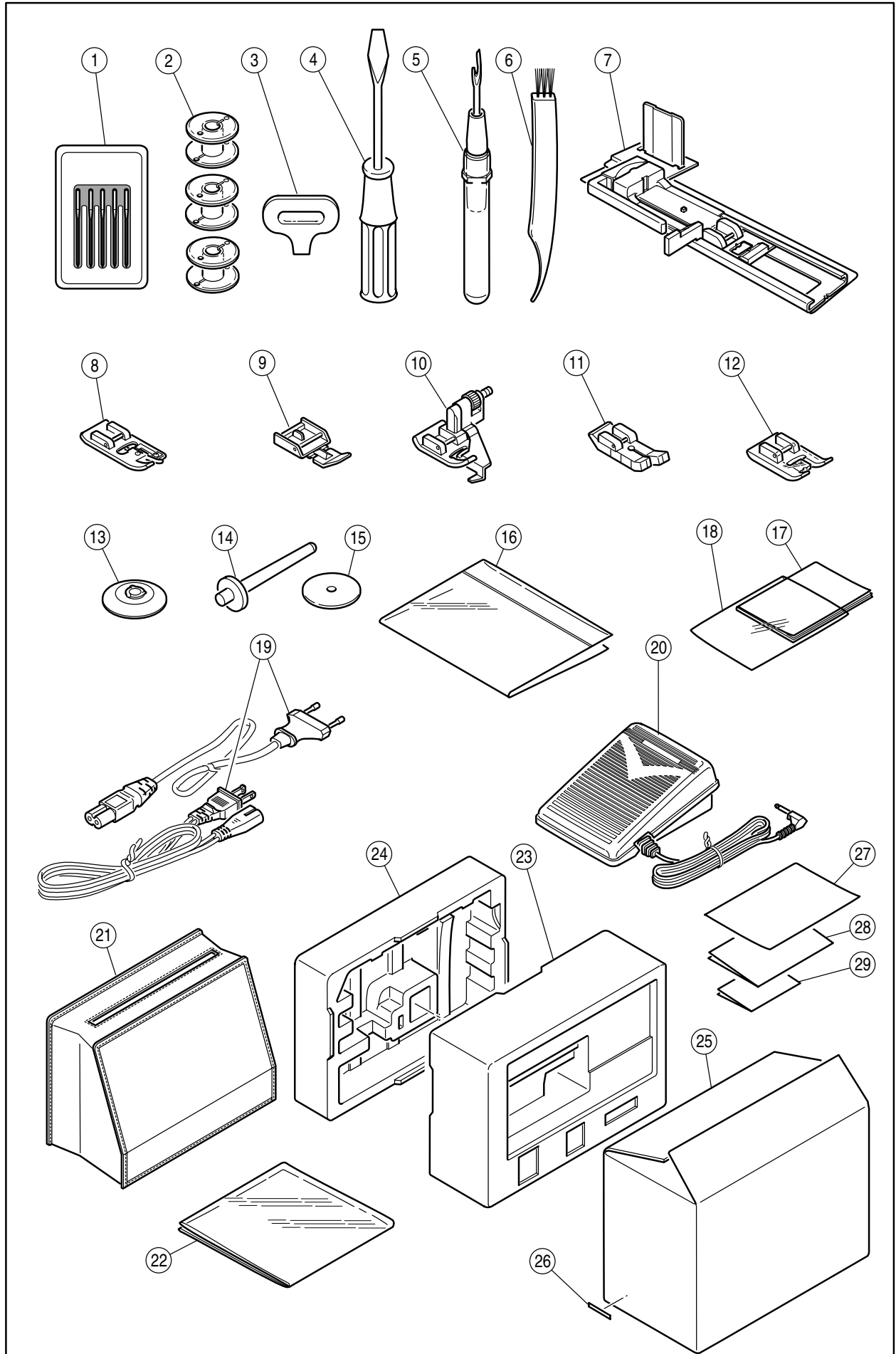
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No.	Part No.	Part Name
#	HP33057	Z Pulse Motor Assy. (Incl. 1-20)
1	HP33058	Z Pulse Motor Bracket Assy.
2	HP07221	Snap Ring
3	HP32910	BH Switch Assy.
4	HP31669	Set Screw
5	HP32958	Z Pulse Motor
6	HP30695	Set Screw
7	HP32911	Z Pulse Motor Gear
8	HP30842	Set Screw
9	HP32912	Center Gear (A)
10	HP32913	Center Gear (B)
11	HP32915	Z Cam
12	HP32916	BH Plate
13	HP32917	BH Lever
14	HP32918	BH Lever Spring
15	HP32907	Pressure Regulator Cam Follower Assy.
16	HP06277-1	Washer
17	HP04993	Snap Ring
18	HP32908	Pressure Regulator Plate Assy.
19	HP07221	Snap Ring
20	HP32909	Pressure Regulator Dial
21	HP31293	Set Screw
22	HP11380	Cord Band
23	HP32955	Coating Grip
24	HP31293	Set Screw



Ref.		
No.	Part No.	Part Name
1	HP32919	Motor Assy. (Incl. 2,3)
2	HP32925	Motor Fan
3	HP07221	Snap Ring
4	HP02903	Set Screw
#	HP32820	Belt Tension Assy. (Incl. 5-7)
5	HP32821	Belt Tension Bracket Assy.
6	HP32822	Tension Pulley
7	HP04993	Snap Ring
8	HP02812	Set Screw



Ref.		
No.	Part No.	Part Name
#	HP33090	Power Circuit Unit (Incl. 1-5)
	HP33130	Power Circuit Unit (Incl. 1-5)(USA)
1	HP32935	Power Circuit Board Case
2	HP33128	Power Switch Assy.
3	HP33091	Power Circuit Board Assy.
	HP32937	Power Circuit Board Assy.(USA)
4	HP32938	Insulating Plate
5	HP30271	Set Screw
6	HP02812	Set Screw
7	HP31719	Stud
8	HP33106	CPU Board Assy.
9	HP32955	Coating Grip
10	HP02812	Set Screw



Ref.		
No.	Part No.	Part Name
#	HP33102	Accessoty Set (Incl. 1-16)
1	HP32947	Needle Set
2	HP30222	Bobbin
3	HP31089	Screw Driver for Needle Plate
4	HP02000-T	Screw Driver (L)
5	HP02024	Stitch Ripper
6	HP90903	Brush
7	HP32948	Buttonhole Foot w/ Under Plate
8	HP30244	Overcasting Foot
9	HP90867	Zipper Foot
10	HP30218-3	Blind Stitch Foot
11	HP31461	Straight Stitch / Patch Quilting Foot
12	HP30217-2	Satin Foot
13	HP33109	Small Thread Cap
14	HP30209	Auxiliary Spool Pin
15	HP01407	Felt Washer
16	HP33140	Vinyl Bag
17	HP33099	Instruction Book (English/French/Spanish)
	HP33099-2	Instruction Book (German/Dutch/Italian)
18	HP33156	Vinyl Bag
19	HP31239	Power Cord
	HP31290	Power Cord (UK)
	HP31513	Power Cord (Australia)
	HP32014	Power Cord (USA)
20	HP31098-2	Foot Controller
21	HP33097	Dust Cover
22	HP33157	Vinyl Bag
23	HP33059-1	Styroform (Front)
24	HP33059-2	Styroform (Rear)
25	HP33096-3	Carton Box
26	HP33095-3	Serial No. Sticker
27	HP32559	Warranty Card (Australia Only)
	HP32521	Warranty Card (USA Only)
28	HP32522-2	Service Center Card (USA Only)
29	HP32678	Registration Card (USA Only)